panel top mounted glass/acrylic screen

- **1.** Check the panel top mounted glass /acrylic Frameless Glass/Acrylic Extrusion if there is a X-mas tree on both ends before placing it on top of the top trim, (Figure 1).
- **2.** Align the holes of Frameless Glass/Acrylic Extrusion into the pre-drilled holes of the top trim.
- **3.** Securely fasten Frameless Glass/Acrylic Extrusion into the pre-drilled holes of top trim with #8 X 2", Flat Head Self Drilling Screws, (Figure 2).
- **4.** Insert the glass/acrylic with plastic gasket into the base extrusion, (Figure 3).

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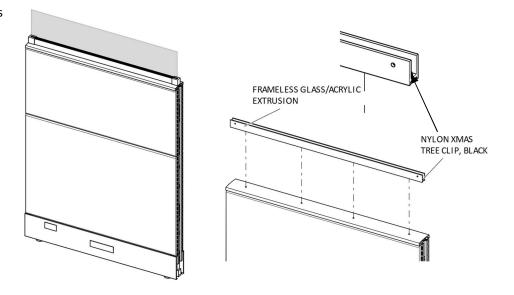
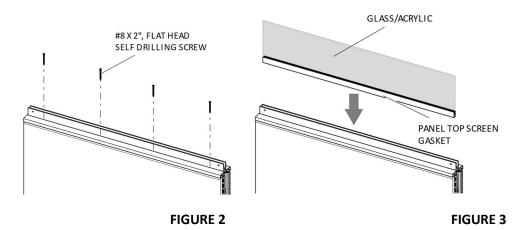


FIGURE 1



tools & hardware needed

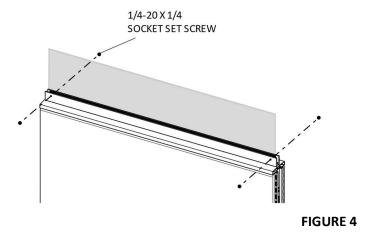
		8540-1217	
Drill	Robertson # 2 Bit	#8 X 2", Flat Head Screw (4X)	

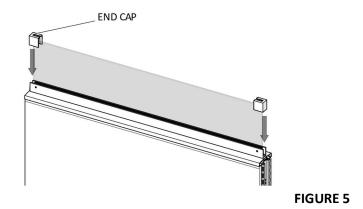
panel top mounted glass/acrylic screen

- **5.** Align and secure the glass/acrylic by inserting 1/4-20 X 1/4" Socket Set Screw through each of the holes on the side of the Frameless Glass/Acrylic Extrusion using allen key driver, (Figure 4).
- **6.** Tighten gently each side until the glass/acrylic is centered and secured.

Note: Do not overtighten. Check the base extrusion if it is straight. Overtightening set screws will bend the Frameless Glass/Acrylic Extrusion outward and end caps will not fit.

7. Insert the end cap on both ends of the Frameless Glass/Acrylic Extrusion then push it down to secure, (Figure 5).





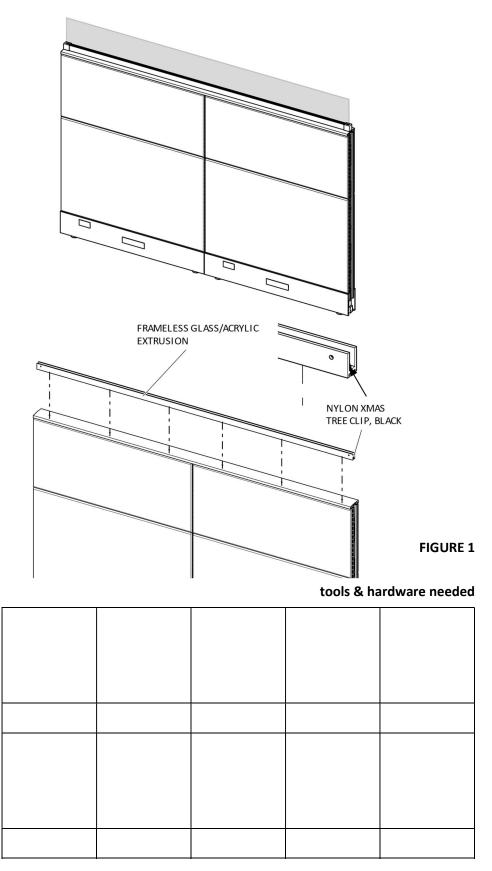
tools & hardware needed

	8540-1170	8400-0144	
Allen Key	1/4 -20 X 1/4 SS Screw (4X)	End Cap (2X)	

panel top mounted glass/acrylic screen - double span

- **1.** Check the panel top mounted glass /acrylic Frameless Glass/Acrylic Extrusion if there is a X-mas tree on both ends before placing it on top of the top trim, (Figure 1).
- **2.** Align the holes of Frameless Glass/Acrylic Extrusion into the pre-drilled holes of the top trim.

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panel top mounted glass/acrylic screen - double span

- **3.** Securely fasten Frameless Glass/Acrylic Extrusion into the pre-drilled holes of top trim with #8 X 2", Flat Head Self Drilling Screws, (Figure 2).
- **4.** Insert the glass/acrylic with plastic gasket into the Frameless Glass/Acrylic Extrusion, (Figure 3).

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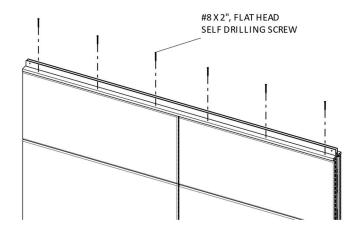
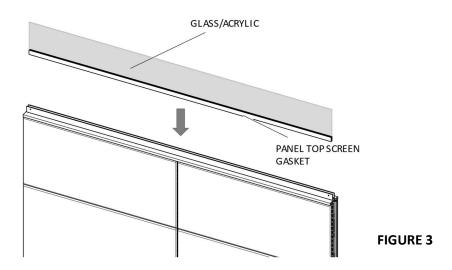


FIGURE 2



tools & hardware needed

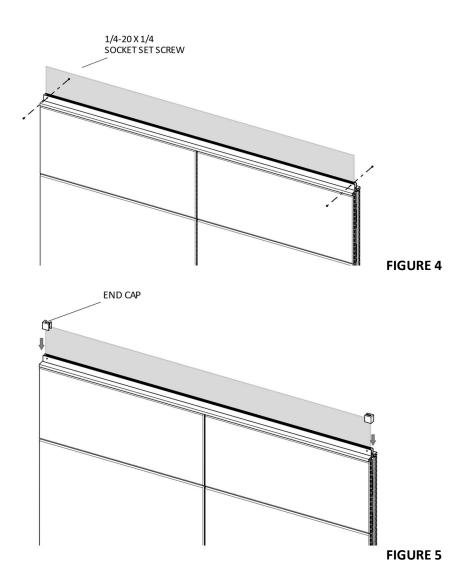
		8540-1217	
Drill	Robertson # 2 Bit	#8 X 2", Flat Head Screw (6X)	

panel top mounted glass/acrylic screen - double span

- **5.** Align and secure the glass/acrylic by inserting 1/4-20 X 1/4" Socket Set Screw through each of the holes on the side of the Frameless Glass/Acrylic Extrusion using Allen Key driver, (Figure 4).
- **6.** Tighten gently each side until the glass/acrylic is centered and secured.

Note: Do not overtighten. Check the base extrusion if it is straight. Overtightening set screws will bend the Frameless Glass/Acrylic Extrusion outward and end caps will not fit.

7. Insert the end cap on both ends of the Frameless Glass/Acrylic Extrusion then push it down to secure, (Figure 5).



tools & hardware needed

	8540-1170	8400-0144	
	M		
Allen Key	1/4 -20 X 1/4 SS Screw (4X)	End Cap (2X)	